

| | | | |
|-----------------------|---|------------------|--------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : MOUNTING CHANNEL |
| Job Number | : 30406 | | |
| Estimate Number | : 10607 | | |
| P.O. Number | : N/A | Part Number | : D2588 |
| This Issue | : 1/24/2007 S.O. No. : N/A | Drawing Number | : D2588 REV B |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : PURCHASED PARTS | Drawing Revision | : B |
| Previous Run | : 29026 | Material | : N/A |
| Written By | : _____ | Due Date | : 2/15/2007 |
| Checked & Approved By | : <u>07.02.25</u> | Qty: | 100 |
| Comment | : Est. C 00.11.15 Added inspection level 5 EC | Um: | Each |

Job Number:

| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

1.0 M304S13GA 304/316 .090" Sheet

Comment: Qty.: 0.0242 sf(s)/Unit Total : 2.4150 sf(s)

304/316 .090" Sheet

Batch: M103037

| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|
|-----|-----------|----------------|

Comment: FLOW WATER JET

1-Cut as per Dwg D2588

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK

5.0 BRAKE NC NC BRAKE

Comment: NC BRAKE

Form as per Dwg D2588

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 1/24/2007 4:34:05 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 30406

Part Number: D2588

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-02-14 (102) QSP 019

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/24/14 (102)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(102) 07/24/14

Job Completion



07-02-14

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

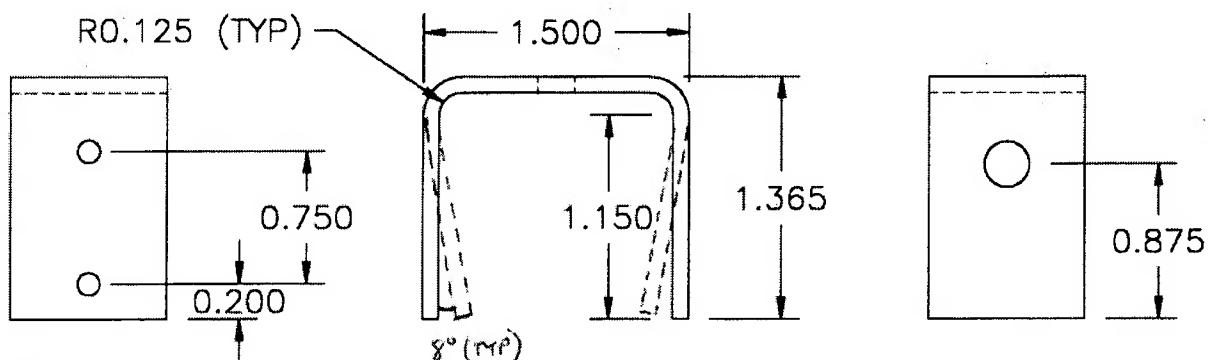
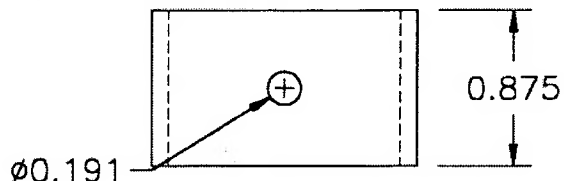
NOTE: Date & initial all entries

DART



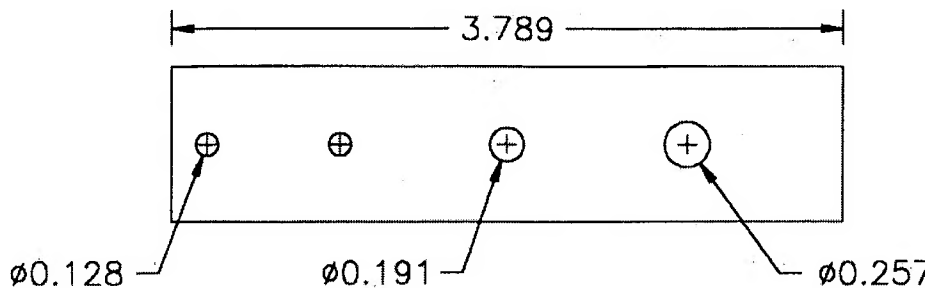
| | | | |
|------------------|----------------|--|------------------------|
| DESIGN BW | DRAWN BY KE | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED my | APPROVED BW | DRAWING NO. D2588 | REV. B SHEET 1 OF 1 |
| DATE 96:08:15 | | TITLE MOUNTING CHANNEL | SCALE 1:1 |
| B | 97:05:07 | ADJUSTED CHANNEL WIDTH | |

RELEASED
97/05/07 DS



NOTE: IT IS ACCEPTABLE TO BEND
THESE TABS IN BY UP TO 8° PER DT8527

00.09.29
RF



MATERIAL: 304/316 SS, 13 GAUGE (0.090)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30406

| | | | |
|--------------------|--------|--------------|-------|
| DART AEROSPACE LTD | | Work Order: | 30406 |
| Description: | | Part Number: | D2527 |
| Inspection Dwg: | Rev: B | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

| | | | |
|---|---------------|---|-----------|
| X | First Article | X | Prototype |
|---|---------------|---|-----------|

[illegible]

| | | |
|-------------------------|--------------------------------|---------------------|
| Measured by: <u>SAD</u> | Audited by: <u>[Signature]</u> | Prototype Approval: |
| Date: <u>07/01/27</u> | Date: <u>07/01/25</u> | Date: |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |